



# WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY COMPLIANCE SUMMARY REPORT



Date 12/4/23

Wheel Plant Wheelabrator North Andover  
Unit 1 Unit Unit 1  
Outlet Source Outlet

Date	Hour	On-Line Minutes	O2		NOx		SO2					CO			Carbon Feed		FF Temp (deg F)		Steam KLbs/Hr		
			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block	1 Hr Avg.
12/4/2023	0	60	10.4		139		4		44		92		0			9		309		166.0	
12/4/2023	1	60	10.3		141		4		49		91		0			11		309		167.7	
12/4/2023	2	60	10.5		142		14		69		80		0			19		309		168.1	
12/4/2023	3	60	10.4		141		9		57		85		0	0		13		310	309	166.2	167.0
12/4/2023	4	60	10.1		139		9		54		83		0			17		309		168.2	
12/4/2023	5	60	10.5		144		3		41		92		0			15		310		159.1	
12/4/2023	6	60	10.3		139		2		33		95		0			17		309		167.0	
12/4/2023	7	60	10.4		140		9		56		83		0	0		16	15	309	309	166.3	165.1
12/4/2023	8	60	10.3		143		13		70		81		0			19		309		169.1	
12/4/2023	9	60	10.5		139		9		57		84		0			17		309		165.5	
12/4/2023	10	60	10.6		142		13	IBCM	112	IBCM	89	IBCM	0			12		309		166.5	
12/4/2023	11	60	10.0		139		18		102		83		0	0		16		309	309	168.9	167.5
12/4/2023	12	60	10.4		141		14		72		81		0			17		310		167.3	
12/4/2023	13	60	10.2		141		13		67		81		2			14		309		168.5	
12/4/2023	14	60	10.3		142		7		53		88		0			19		310		166.2	
12/4/2023	15	60	10.2		141		9		55		83		0	1		15	16	310	310	165.7	166.9
12/4/2023	16	60	10.3		136		18		67		74		34			14		308		172.2	
12/4/2023	17	60	10.2		144		2		38		94		0			14		310		166.6	
12/4/2023	18	60	9.8		142		8		56		86		0			17		310		166.1	
12/4/2023	19	60	9.9		140		9		48		82		0	9		13		309	309	168.0	168.2
12/4/2023	20	60	10.1		140		7		46		85		0			8		309		167.7	
12/4/2023	21	60	10.5		143		3		50		94		31			15		309		151.4	
12/4/2023	22	60	9.7		139		9		51		83		130			18		312		153.5	
12/4/2023	23	60	10.3		137		1		32		97		0	41		10	13	310	310	163.6	159.0

Average:  
Geometric Mean Average:

Limit:

141	7
≤ 150 24-HR Block Avg.	≤ 29 24-HR Geometric Mean

OR

87
≥ 80% Removal Efficiency

see above
≤ 69 4-HR Block Average

ppmc

see above
≥ 12 8-HR. Block Average

lb/hr

see above
≤ 345 °F 4-HR Block Average

°F

see above
≤ 173 4-HR Block Average

klb/hr

**Status Flags**

- I - Invalid
- B - Bad
- C - Calibration
- M - Maintenance
- F - Offline
- P - Purge
- T - Out of Control
- E - Excluded
- ^ - Startup
- \* - Shutdown



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Unit 2 Unit Unit 1  
Outlet Source Outlet

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			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block	1 Hr Avg.
12/4/2023	0	60	9.9		142		0		57		99		3			14		310		168.2	
12/4/2023	1	60	9.8		137		1		59		99		4			14		310		167.0	
12/4/2023	2	60	9.9		141		0		55		99		4			14		310		168.2	
12/4/2023	3	60	9.9		138		0		54		99		4	4		15		310	310	167.7	167.8
12/4/2023	4	60	9.9		140		0		47		100		4			15		310		166.9	
12/4/2023	5	60	10.1		142		0		27		100		5			14		310		164.0	
12/4/2023	6	60	10.0		138		0		20		100		5			15		310		166.6	
12/4/2023	7	60	10.1		138		3		37		92		5	5		15	14	310	310	165.9	165.8
12/4/2023	8	60	10.0		142		6		50		87		6			15		310		167.1	
12/4/2023	9	60	10.2		138		6		58		90		7			14		310		167.6	
12/4/2023	10	60	10.0		140		0		103	IBCM	100	IBCM	7			14		310		168.2	
12/4/2023	11	60	10.0		139		0		45		99		6	6		14		310	310	168.0	167.7
12/4/2023	12	60	10.1		141		0		43		100		6			16		310		166.1	
12/4/2023	13	60	10.4		142		5		56		90		9			16		310		166.9	
12/4/2023	14	60	10.3		136		3		67		95		5			15		310		165.7	
12/4/2023	15	60	10.0		141		0		47		99		6	6		16	15	310	310	167.5	166.5
12/4/2023	16	60	10.0		139		0		39		99		6			16		310		167.0	
12/4/2023	17	60	9.9		139		0		32		100		6			16		310		166.5	
12/4/2023	18	60	9.7		140		0		32		100		5			14		310		166.8	
12/4/2023	19	60	9.8		139		0		39		100		5	6		15		310	310	167.6	167.0
12/4/2023	20	60	9.9		139		2		53		96		4			15		310		168.4	
12/4/2023	21	60	9.9		140		1		55		98		4			15		310		164.9	
12/4/2023	22	60	9.6		139		0		37		100		5			15		310		167.0	
12/4/2023	23	60	10.0		140		0		38		100		5	5		15	15	310	310	166.1	166.6

Average:  
Geometric Mean Average:

Limit:

140	0
≤ 150 24-HR Block Avg.	≤ 29 24-HR Geometric Mean

OR

100
≥ 80% Removal Efficiency

see above
≤ 69 ppmc 4-HR Block Average

see above
≥ 12 lb/hr 8-HR. Block Average

see above
≤ 345 °F 4-HR Block Average

see above
≤ 173 klb/hr 4-HR Block Average

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# WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 04-Dec-2023

Plant Wheelabrator North Andover  
Unit Unit 1  
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	0	0	0	0	0	0	0	0	0	0	0
1	0	0	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0	0	0	0
6	0	IC	5	IC	0	0	0	0	0	0	1
7	0	0	0	0	0	0	0	0	0	0	0
8	0	0	0	0	0	0	0	0	0	0	0
9	0	0	0	0	0	0	0	0	0	0	0
10	0	0	0	0	0	0	0	0	0	0	0
11	0	0	0	0	0	0	0	0	0	0	0
12	0	0	0	0	0	0	0	0	0	0	0
13	0	0	0	0	0	0	0	0	0	0	0
14	0	0	0	0	0	0	0	0	0	0	0
15	0	0	0	0	0	0	0	0	0	0	0
16	0	0	0	0	0	0	0	0	0	0	0
17	0	0	0	0	0	0	0	0	0	0	0
18	0	0	0	0	0	0	0	0	0	0	0
19	0	0	0	0	0	0	0	0	0	0	0
20	0	0	0	0	0	0	0	0	0	0	0
21	0	0	0	0	0	0	0	0	0	0	0
22	0	0	0	0	0	0	0	0	0	0	0
23	0	0	0	0	0	0	0	0	0	0	0

**Status Flags**

I - Invalid                      C - Calibration                      F - Offline                      T - Out of Control                      ^ - Startup  
 B - Bad                            M - Maintenance                      P - Purge                            E - Excluded                            \* - Shutdown



# WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 04-Dec-2023

Plant Wheelabrator North Andover  
Unit Unit 2  
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	1	1	1	1	1	1	1	1	1	1	1
1	1	1	1	1	1	1	2	1	2	1	1
2	2	1	1	1	1	1	1	2	1	1	1
3	1	1	1	1	1	1	1	1	1	1	1
4	1	2	1	1	2	1	1	1	1	1	1
5	2	2	2	2	1	1	1	1	1	1	1
6	0	IBC	6	IBC	1	2	1	2	1	1	2
7	1	1	1	1	2	1	2	1	2	2	1
8	1	1	1	1	1	1	2	2	2	1	1
9	2	2	1	1	1	1	2	2	2	1	1
10	2	2	2	2	2	2	2	2	2	2	2
11	2	2	2	2	2	2	2	2	2	2	2
12	1	2	2	2	2	2	2	2	2	2	1
13	1	2	2	2	2	2	2	2	2	2	1
14	1	2	1	1	1	2	2	2	2	2	1
15	2	2	1	1	1	1	1	1	1	1	1
16	1	1	1	1	1	1	1	1	1	1	1
17	1	1	1	1	1	1	1	1	1	1	1
18	1	2	1	2	2	2	2	2	1	2	1
19	1	1	1	1	2	2	2	1	2	2	1
20	2	1	1	1	1	1	1	1	1	1	1
21	2	1	1	1	1	1	1	1	1	1	1
22	2	1	1	1	2	1	1	1	1	1	1
23	1	1	1	1	1	1	1	1	1	1	1

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