



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY COMPLIANCE SUMMARY REPORT



Date 11/29/23

Wheel Plant Wheelabrator North Andover
Unit 1 Unit Unit 1
Outlet Source Outlet

Date	Hour	On-Line Minutes	O2		NOx		SO2					CO			Carbon Feed		FF Temp (deg F)		Steam KLbs/Hr		
			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block	1 Hr Avg.
11/29/2023	0	60	10.5		139		11		34		68		0			13		309		166.2	
11/29/2023	1	60	10.5		142		8		31		74		0			13		309		167.1	
11/29/2023	2	60	10.4		139		7		40		82		0			14		309		168.3	
11/29/2023	3	60	10.6		143		15		50		71		0	0		12		310	309	167.9	167.4
11/29/2023	4	60	10.5		145		13		49		74		0			13		309		166.8	
11/29/2023	5	60	10.4		138		12		44		74		0			12		310		168.4	
11/29/2023	6	60	10.8		140		9		39		77		0			12		309		166.3	
11/29/2023	7	60	10.8		143		24		86		72		1	0		11	12	310	310	165.8	166.8
11/29/2023	8	60	10.7		142		10		43		77		1			12		310		166.7	
11/29/2023	9	60	10.6		140		12		35		66		0			11		309		168.6	
11/29/2023	10	60	10.7		140		13		36		65		1			11		309		167.9	
11/29/2023	11	60	10.6		142		14		48		72		0	1		12		309	309	167.4	167.7
11/29/2023	12	60	10.8		139		12		37		68		1			13		309		166.1	
11/29/2023	13	60	10.5		142		14		40		65		1			11		310		167.2	
11/29/2023	14	60	10.6		142		12		40		70		1			12		309		168.3	
11/29/2023	15	60	10.6		140		16		54		70		1	1		13	12	310	310	166.6	167.0
11/29/2023	16	60	10.5		141		15		56		73		1			13		309		166.6	
11/29/2023	17	60	10.3		142		11		35		70		1			13		309		168.4	
11/29/2023	18	60	10.5		141		14		46		70		0			12		309		167.5	
11/29/2023	19	60	10.6		139		14		34		60		0	1		13		309	309	167.3	167.4
11/29/2023	20	60	10.6		142		12		35		67		1			13		310		164.4	
11/29/2023	21	60	10.7		140		9		29		68		0			13		309		168.1	
11/29/2023	22	60	10.8		140		12		44		71		0			13		310		165.1	
11/29/2023	23	60	10.7		141		13		49		74		1	1		12	13	309	309	166.7	166.1

Average:
Geometric Mean Average:

Limit:

141	12
≤ 150 24-HR Block Avg.	≤ 29 24-HR Geometric Mean

OR

71
≥ 80% Removal Efficiency

see above
≤ 69 4-HR Block Average

ppmc

see above
≥ 12 8-HR. Block Average

lb/hr

see above
≤ 345 °F 4-HR Block Average

°F

see above
≤ 173 4-HR Block Average

klb/hr

Status Flags

- I - Invalid
- B - Bad
- C - Calibration
- M - Maintenance
- F - Offline
- P - Purge
- T - Out of Control
- E - Excluded
- ^ - Startup
- * - Shutdown



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY COMPLIANCE SUMMARY REPORT



Date 11/29/23

Wheel Plant Wheelabrator North Andover
Unit 2 Unit Unit 1
Outlet Source Outlet

Date	Hour	On-Line Minutes	O2		NOx		SO2					CO			Carbon Feed		FF Temp (deg F)		Steam KLbs/Hr		
			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block	1 Hr Avg.
11/29/2023	0	60	10.1		140		0		23		100		5			12		310		167.0	
11/29/2023	1	60	9.8		140		0		20		100		5			15		310		168.1	
11/29/2023	2	60	10.0		139		0		23		100		4			15		310		168.0	
11/29/2023	3	60	9.9		141		0		17		100		5	5		14		310	310	167.5	167.6
11/29/2023	4	60	10.0		140		0		27		99		5			14		310		167.6	
11/29/2023	5	60	10.1		139		0		33		99		4			12		310		167.3	
11/29/2023	6	60	10.3		138		2		34		94		4			11		310		166.7	
11/29/2023	7	60	10.2		140		2		44		95		5	4		9	13	310	310	167.0	167.2
11/29/2023	8	60	10.1		141		0		22		100		5			15		310		168.0	
11/29/2023	9	60	9.8		141		0		23		100		5			12		310		166.9	
11/29/2023	10	60	9.9		137		1		33		95		5			14		310		167.7	
11/29/2023	11	60	9.9		140		0		23		100		4	5		10		310	310	167.6	167.6
11/29/2023	12	60	9.9		140		0		25		100		5			12		310		166.9	
11/29/2023	13	60	10.1		135		0		21		100		3			11		310		169.0	
11/29/2023	14	60	10.3		140		0		18		100		2			12		310		168.6	
11/29/2023	15	60	9.8		143		1		27		98		4	4		12	12	311	310	167.2	167.9
11/29/2023	16	60	9.7		139		0		16		100		5			12		310		167.6	
11/29/2023	17	60	9.8		139		0		21		100		4			14		310		167.5	
11/29/2023	18	60	9.8		141		0		28		100		5			14		310		166.7	
11/29/2023	19	60	9.7		139		0		28		100		4	5		13		310	310	167.9	167.4
11/29/2023	20	60	9.8		140		0		25		100		4			14		310		168.1	
11/29/2023	21	60	9.9		139		0		29		100		4			14		310		167.8	
11/29/2023	22	60	9.8		140		1		34		98		4			14		310		167.7	
11/29/2023	23	60	10.0		140		3		39		93		5	4		15	14	310	310	167.4	167.8

Average:
Geometric Mean Average:

Limit:

140	0
≤ 150 24-HR Block Avg.	≤ 29 24-HR Geometric Mean

OR

100
≥ 80% Removal Efficiency

see above
≤ 69 ppmc 4-HR Block Average

see above
≥ 12 lb/hr 8-HR. Block Average

see above
≤ 345 °F 4-HR Block Average

see above
≤ 173 klb/hr 4-HR Block Average

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WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 29-Nov-2023

Plant Wheelabrator North Andover
Unit Unit 1
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	0	0	0	0	0	0	0	0	0	0	0
1	0	0	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0	0	0	0
6	0	IC	4	IC	0	0	0	0	0	0	1
7	0	0	0	0	0	0	0	0	0	0	0
8	0	0	0	0	0	0	0	0	0	0	0
9	0	0	0	0	0	0	0	0	0	0	0
10	0	0	0	0	0	0	0	0	0	0	0
11	0	0	0	0	0	0	0	0	0	0	0
12	0	0	0	0	0	0	0	0	0	0	0
13	0	0	0	0	0	0	0	0	0	0	0
14	0	0	0	0	0	0	0	0	0	0	0
15	0	0	0	0	0	0	0	0	0	0	0
16	0	0	0	0	0	0	0	0	0	0	0
17	0	0	0	0	0	0	0	0	0	0	0
18	0	0	0	0	0	0	0	0	0	0	0
19	0	0	0	0	0	0	0	0	0	0	0
20	0	0	0	0	0	0	0	0	0	0	0
21	0	0	0	0	0	0	0	0	0	0	0
22	0	0	0	0	0	0	0	0	0	0	0
23	0	0	0	0	0	0	0	0	0	0	0

Status Flags

I - Invalid C - Calibration F - Offline T - Out of Control ^ - Startup
 B - Bad M - Maintenance P - Purge E - Excluded * - Shutdown



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 29-Nov-2023

Plant Wheelabrator North Andover
Unit Unit 2
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	2	2	2	2	2	2	2	2	2	2	2
1	2	2	2	2	2	2	2	2	2	2	2
2	2	2	2	2	2	2	2	2	2	2	2
3	2	2	2	2	2	2	2	2	2	2	2
4	2	2	2	2	2	2	2	2	2	2	2
5	2	2	2	2	2	2	2	2	2	2	2
6	0	IBC	6	IBC	2	2	2	2	2	2	2
7	2	2	2	2	2	2	2	2	2	2	2
8	2	2	2	2	2	2	2	2	2	2	2
9	2	2	2	2	2	2	2	2	2	2	2
10	2	2	2	2	2	2	2	2	2	2	2
11	2	2	2	2	2	2	2	2	2	2	2
12	2	2	2	2	2	2	2	2	2	2	2
13	2	2	2	2	2	2	2	2	2	2	2
14	2	2	2	2	2	2	2	2	2	2	2
15	2	2	2	2	2	2	2	2	2	2	2
16	2	2	2	2	2	2	2	2	2	2	2
17	2	2	2	2	2	2	2	2	2	2	2
18	2	2	2	2	2	2	2	2	2	2	2
19	2	2	2	2	2	2	2	2	2	2	2
20	2	2	2	2	2	2	2	2	2	2	2
21	2	2	2	2	2	2	2	2	2	2	2
22	2	2	2	2	2	2	2	2	2	2	2
23	2	2	2	2	2	2	2	2	2	2	2

Status Flags

I - Invalid C - Calibration F - Offline T - Out of Control ^ - Startup
 B - Bad M - Maintenance P - Purge E - Excluded * - Shutdown