



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY COMPLIANCE SUMMARY REPORT



Date 8/4/23

Wheel Plant Wheelabrator North Andover
Unit 1 Unit Unit 1
Outlet Source Outlet

Date	Hour	On-Line Minutes	O2		NOx		SO2				CO			Carbon Feed		FF Temp (deg F)		Steam KLbs/Hr		
			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block
8/4/2023	0	60	17.8		86		0		5		100		9		9		143		5.9	
8/4/2023	1	60	17.2		86		0		4		100		4		15		180		15.8	
8/4/2023	2	60	12.8		98		0		12		100		4		16		226		45.8	
8/4/2023	3	60	12.5		92		0		10		97		2	5	15		257	202	63.1	32.7
8/4/2023	4	60	11.7		98		6		12		48		0		15		269		72.5	
8/4/2023	5	60	11.1		116		21		33		37		3		14		287		82.3	
8/4/2023	6	60	12.4		129		0		75		100		19		14		309		109.8	
8/4/2023	7	60	10.8		136		4		106		96		12	8	13	14	318	296	145.1	102.4
8/4/2023	8	60	10.5		142		0		112		100		10		15		308		161.6	
8/4/2023	9	60	10.2		142		0		100		100		10		13		309		163.4	
8/4/2023	10	60	10.0		140		5		105		95		9		14		310		164.8	
8/4/2023	11	60	10.3		141		15		115		87		9	10	16		310	309	168.1	164.5
8/4/2023	12	60	10.7		141		16		107		85		10		13		309		164.1	
8/4/2023	13	60	10.5		140		6		73		92		8		13		310		165.8	
8/4/2023	14	60	10.6		142		1		64		98		6		15		309		162.8	
8/4/2023	15	60	10.4		142		2		62		97		5	7	14	14	309	309	162.4	163.8
8/4/2023	16	60	10.4		141		1		53		98		3		13		310		164.7	
8/4/2023	17	60	10.6		140		12		86		86		4		12		309		161.8	
8/4/2023	18	60	10.6		140		18		93		81		3		12		309		162.4	
8/4/2023	19	60	10.1		142		2		71		97		1	3	13		310	310	164.7	163.4
8/4/2023	20	60	10.5		140		3		68		95		1		11		309		165.2	
8/4/2023	21	60	10.5		142		1		70		99		1		11		309		161.2	
8/4/2023	22	60	10.2		141		2		67		98		1		12		310		162.5	
8/4/2023	23	60	10.3		140		1		71		99		1	1	13	12	309	309	163.4	163.1

Average: Geometric Mean Average:	129	1	OR	98	see above	see above	see above	see above			
Limit:	≤ 150 24-HR Block Avg.	≤ 29 24-HR Geometric Mean		≥ 80% Removal Efficiency	≤ 69 4-HR Block Average	ppmc	≥ 12 8-HR. Block Average	lb/hr	≤ 345 °F 4-HR Block Average	≤ 173 4-HR Block Average	klb/hr

Status Flags

- I - Invalid
- B - Bad
- C - Calibration
- M - Maintenance
- F - Offline
- P - Purge
- T - Out of Control
- E - Excluded
- ^ - Startup
- * - Shutdown



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY COMPLIANCE SUMMARY REPORT



Date 8/4/23

Wheel Plant Wheelabrator North Andover
Unit 2 Unit Unit 1
Outlet Source Outlet

Date	Hour	On-Line Minutes	O2		NOx		SO2					CO			Carbon Feed		FF Temp (deg F)		Steam KLbs/Hr		
			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block	1 Hr Avg.
8/4/2023	0	60	10.1		141		1		44		98		4			12		310		167.5	
8/4/2023	1	60	10.3		140		9		68		86		5			13		310		167.3	
8/4/2023	2	60	10.5		139		10		69		86		4			13		310		165.9	
8/4/2023	3	60	10.2		140		1		50		99		6	5		14		310	310	167.5	167.0
8/4/2023	4	60	10.4		140		8		72		89		5			11		310		166.5	
8/4/2023	5	60	10.5		141		1		37		97		5			13		310		166.7	
8/4/2023	6	60	10.4		134		3		49		94		3			14		310		170.6	
8/4/2023	7	60	10.6		141		0		70		100		4	4		13	13	310	310	165.7	167.4
8/4/2023	8	60	10.3		141		0		76		100		5			12		310		167.8	
8/4/2023	9	60	10.6		139		0		55		100		5			17		310		167.6	
8/4/2023	10	60	10.6		140		5		90		95		6			14		310		167.8	
8/4/2023	11	60	10.8		139		2		92		98		5	5		14		310	310	167.3	167.6
8/4/2023	12	60	10.6		141		6		95		94		4			14		310		167.9	
8/4/2023	13	60	10.8		140		0		51		100		4			12		310		167.5	
8/4/2023	14	60	10.9		140		0		38		100		3			13		310		166.7	
8/4/2023	15	60	10.3		140		0		40		100		4	4		11	13	310	310	168.0	167.5
8/4/2023	16	60	10.4		139		0		33		100		5			10		310		167.1	
8/4/2023	17	60	10.7		139		0		56		100		13			11		310		167.8	
8/4/2023	18	60	10.5		140		0		67		100		4			13		310		167.5	
8/4/2023	19	60	10.3		140		0		40		100		4	6		14		310	310	167.7	167.5
8/4/2023	20	60	10.6		139		0		57		100		3			15		310		167.6	
8/4/2023	21	60	10.8		141		0		72		100		3			15		310		167.0	
8/4/2023	22	60	10.5		139		0		46		100		4			14		310		168.0	
8/4/2023	23	60	10.7		140		0		49		100		4	4		15	13	310	310	167.1	167.4

Average:
Geometric Mean Average:

Limit:

140	0
≤ 150 24-HR Block Avg.	≤ 29 24-HR Geometric Mean

OR

100
≥ 80% Removal Efficiency

see above
≤ 69 4-HR Block Average

ppmc

see above
≥ 12 8-HR. Block Average

lb/hr

see above
≤ 345 4-HR Block Average

°F

see above
≤ 173 4-HR Block Average

klb/hr

Status Flags

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WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 04-Aug-2023

Plant Wheelabrator North Andover
Unit Unit 1
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	0	0	0	1	1	1	1	0	0	1	0
1	0	0	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	1	1	1	0	0
6	3	IC	5	IC	1	1	1	1	1	1	1
7	1	1	1	1	1	1	1	1	1	1	1
8	1	1	1	1	1	1	1	1	1	1	1
9	1	1	1	1	1	1	1	1	1	1	1
10	1	1	1	1	1	1	1	1	1	1	1
11	1	1	1	1	1	1	1	1	1	1	1
12	1	1	1	1	1	1	1	1	1	1	1
13	1	1	1	1	1	1	1	1	1	1	1
14	1	1	1	1	1	1	1	1	1	1	1
15	1	1	1	1	1	1	1	1	1	1	1
16	1	1	1	1	1	1	1	1	1	1	1
17	1	1	1	1	1	1	1	1	1	1	1
18	1	1	1	1	1	1	1	1	1	1	1
19	1	1	1	1	1	1	1	1	1	1	1
20	1	1	1	1	1	1	1	1	1	1	1
21	1	1	1	1	1	1	1	1	1	1	1
22	1	1	1	1	1	1	1	1	1	1	1
23	1	1	1	1	1	1	1	1	1	1	1

Status Flags

I - Invalid C - Calibration F - Offline T - Out of Control ^ - Startup
 B - Bad M - Maintenance P - Purge E - Excluded * - Shutdown



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 04-Aug-2023

Plant Wheelabrator North Andover
Unit Unit 2
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	0	0	0	0	0	0	0	0	0	0	0
1	0	0	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0	0	0	0
6	2	IBC	4	IBC	0	0	0	0	0	0	1
7	0	0	0	0	0	0	0	0	0	0	0
8	0	0	0	0	0	0	0	0	0	0	0
9	0	0	0	0	0	0	0	0	0	0	0
10	0	0	0	0	0	0	0	0	0	0	0
11	0	0	0	0	0	0	0	0	0	0	0
12	0	0	0	0	0	0	0	0	0	0	0
13	0	0	0	0	0	0	0	0	0	0	0
14	0	0	0	0	0	0	0	0	0	0	0
15	0	0	0	0	0	0	0	0	0	0	0
16	0	0	0	0	0	0	0	0	0	0	0
17	0	0	0	0	0	0	0	0	0	0	0
18	0	0	0	0	0	0	0	0	0	0	0
19	0	0	0	0	0	0	0	0	0	0	0
20	0	0	0	0	0	0	0	0	0	0	0
21	0	0	0	0	0	0	0	0	0	0	0
22	0	0	0	0	0	0	0	0	0	0	0
23	0	0	0	0	0	0	0	0	0	0	0

Status Flags

I - Invalid C - Calibration F - Offline T - Out of Control ^ - Startup
 B - Bad M - Maintenance P - Purge E - Excluded * - Shutdown