



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY COMPLIANCE SUMMARY REPORT



Date 5/10/23

Wheel Plant Wheelabrator North Andover
Unit 1 Unit Unit 1
Outlet Source Outlet

Date	Hour	On-Line Minutes	O2		NOx		SO2					CO			Carbon Feed		FF Temp (deg F)		Steam KLbs/Hr		
			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block	1 Hr Avg.
5/10/2023	0	60	10.1		136		19		90		79		2			16		309		166.9	
5/10/2023	1	60	10.3		148		20		89		77		30			14		309		168.1	
5/10/2023	2	60	10.3		135		20		92		78		1			12		309		165.8	
5/10/2023	3	60	10.3		143		27		110		75		1	9		11		310	309	165.3	166.5
5/10/2023	4	60	10.2		142		35		116		70		2			10		309		166.7	
5/10/2023	5	60	10.6		141		40		155		74		3			11		309		166.0	
5/10/2023	6	60	10.6		144		25		105		76		2			12		309		166.4	
5/10/2023	7	60	10.8		144		50		178		72		2	2		14	13	310	309	164.9	166.0
5/10/2023	8	60	10.9		139		39		116		66		2			13		309		166.0	
5/10/2023	9	60	10.9		142		80		114		30		2			13		310		166.4	
5/10/2023	10	60	11.0		141		21		126		83		2			14		302		166.8	
5/10/2023	11	60	10.6		139		6		95		94		2	2		14		309	307	164.8	166.0
5/10/2023	12	60	10.5		141		3		101		97		2			14		309		166.0	
5/10/2023	13	60	9.9		130		9		60		85		16			15		310		163.7	
5/10/2023	14	60	10.3		136		0		53		100		16			15		309		166.6	
5/10/2023	15	60	10.3		141		0		59		100		2	9		13	14	309	309	163.5	164.9
5/10/2023	16	60	10.4		144		0		85		100		2			12		309		164.5	
5/10/2023	17	60	10.5		141		13		146		91		2			12		309		166.5	
5/10/2023	18	60	10.3		140		2		97		98		2			14		309		165.6	
5/10/2023	19	60	10.3		140		3		96		97		2	2		12		309	309	164.7	165.3
5/10/2023	20	60	10.2		140		0		73		100		2			13		309		165.2	
5/10/2023	21	60	10.2		140		2		73		97		2			14		309		162.7	
5/10/2023	22	60	10.3		141		6		77		92		2			17		310		165.4	
5/10/2023	23	60	10.1		134		9		92		90		5	3		14	13	309	309	166.0	164.8

Average:
Geometric Mean Average:

Limit:

140	6
≤ 205 24-HR Block Avg.	≤ 29 24-HR Geometric Mean

OR

95
≥ 75% Removal Efficiency

see above
≤ 69 ppmc 4-HR Block Average

see above
≥ 12 lb/hr 8-HR. Block Average

see above
≤ 345 °F 4-HR Block Average

see above
≤ 173 klb/hr 4-HR Block Average

Status Flags

- I - Invalid
- B - Bad
- C - Calibration
- M - Maintenance
- F - Offline
- P - Purge
- T - Out of Control
- E - Excluded
- ^ - Startup
- * - Shutdown



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY COMPLIANCE SUMMARY REPORT



Date 5/10/23

Wheel Plant Wheelabrator North Andover
Unit 2 Unit Unit 1
Outlet Source Outlet

Date	Hour	On-Line Minutes	O2		NOx		SO2					CO			Carbon Feed		FF Temp (deg F)		Steam KLbs/Hr		
			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block	1 Hr Avg.
5/10/2023	0	60	10.9		138		4		15		74		0			13		310		166.6	
5/10/2023	1	60	11.0		140		4		6		39		0			14		310		167.4	
5/10/2023	2	60	10.9		140		5		23		78		0			13		310		166.9	
5/10/2023	3	60	11.0		138		5		14		62		0	0		14		309	310	166.2	166.8
5/10/2023	4	60	11.0		144		6		15		61		0			13		310		166.9	
5/10/2023	5	60	11.6		136		7		15		53		1			14		310		159.1	
5/10/2023	6	60	11.4		142		9		33		73		1			13		311		163.7	
5/10/2023	7	60	11.4		138		6		13		53		1	1		13	13	310	310	164.0	163.5
5/10/2023	8	60	11.6		140		8		12		35		1			13		310		166.1	
5/10/2023	9	60	11.5		139		6		14		61		1			13		310		166.6	
5/10/2023	10	60	11.8		139		16		17		1		0			14		310		166.8	
5/10/2023	11	60	11.7		141		16		14		0		1	1		14		310	310	166.1	166.4
5/10/2023	12	60	11.7		137		3		46		93		1			13		310		166.5	
5/10/2023	13	60	11.3		142		2		32		95		0			13		310		166.9	
5/10/2023	14	60	11.6		138		1		31		98		1			13		310		166.8	
5/10/2023	15	60	11.6		141		2		33		95		1	1		13	13	310	310	166.9	166.8
5/10/2023	16	60	11.9		133		2		38		94		0			12		310		166.9	
5/10/2023	17	60	11.8		140		1		47		99		0			13		310		166.1	
5/10/2023	18	60	11.7		138		0		39		100		0			12		310		167.3	
5/10/2023	19	60	11.7		140		0		46		100		0	0		12		310	310	165.6	166.5
5/10/2023	20	60	11.6		139		0		33		100		0			12		310		166.2	
5/10/2023	21	60	11.6		141		1		37		98		0			12		310		165.8	
5/10/2023	22	60	11.7		138		4		53		93		0			14		310		166.7	
5/10/2023	23	60	11.5		141		1		42		98		0	0		13	13	310	310	166.4	166.3

Average: Geometric Mean Average:	139	2	OR	91	see above	see above	see above	see above
Limit:	≤ 205 24-HR Block Avg.	≤ 29 24-HR Geometric Mean		≥ 75% Removal Efficiency	≤ 69 ppmc 4-HR Block Average	≥ 12 lb/hr 8-HR. Block Average	≤ 345 °F 4-HR Block Average	≤ 173 klb/hr 4-HR Block Average

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WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 10-May-2023

Plant Wheelabrator North Andover
Unit Unit 1
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	1	1	1	1	1	1	1	1	1	1	1
1	1	1	1	1	1	1	1	1	1	1	1
2	1	1	1	1	1	1	1	1	1	1	1
3	1	1	1	1	1	1	1	1	1	1	1
4	1	1	1	1	1	1	1	1	1	1	1
5	1	1	1	1	1	1	1	1	1	1	1
6	2	5	1	1	1	1	1	1	1	1	1
7	1	1	1	1	1	1	1	1	1	1	1
8	1	1	1	1	1	1	1	1	1	1	1
9	1	1	1	1	1	1	1	1	1	1	1
10	1	1	1	1	1	1	1	1	1	1	1
11	1	1	1	1	1	1	1	1	1	1	1
12	1	1	1	1	1	1	1	1	1	1	1
13	1	1	1	1	1	1	1	1	1	1	1
14	1	1	1	1	1	1	1	1	1	1	1
15	1	1	1	1	1	1	1	1	1	1	1
16	1	1	1	1	1	1	1	1	1	1	1
17	1	1	1	1	1	1	1	1	1	1	1
18	1	1	1	1	1	1	1	1	1	1	1
19	1	1	1	1	1	1	1	1	1	1	1
20	1	1	1	1	1	1	1	1	1	1	1
21	1	1	1	1	1	1	1	1	1	1	1
22	1	1	1	1	1	1	1	1	1	1	1
23	1	1	1	1	1	1	1	1	1	1	1

Status Flags

I - Invalid C - Calibration F - Offline T - Out of Control ^ - Startup
 B - Bad M - Maintenance P - Purge E - Excluded * - Shutdown



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 10-May-2023

Plant Wheelabrator North Andover
Unit Unit 2
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	0	0	0	0	0	0	0	0	0	0	0
1	0	0	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	1	0	1	0	1	0
3	2	0	0	0	0	1	0	1	0	1	1
4	1	0	1	0	0	1	0	1	0	1	0
5	0	0	1	0	1	0	1	0	0	0	0
6	3	IBC	5	IBC	1	1	0	1	1	0	1
7	1	1	1	1	1	1	1	1	1	1	1
8	1	1	1	1	0	1	1	0	0	1	1
9	0	1	0	1	1	1	1	0	1	1	1
10	0	0	1	0	1	0	1	0	1	0	0
11	0	0	1	0	1	0	1	0	1	0	0
12	1	1	0	1	0	1	0	1	1	1	1
13	1	0	1	1	0	1	0	1	1	1	0
14	1	1	0	0	0	1	0	1	0	1	0
15	1	0	1	1	0	0	0	0	0	0	0
16	0	0	0	0	0	0	0	0	0	0	0
17	0	0	0	0	0	0	0	0	0	0	0
18	0	0	0	0	0	0	0	0	0	0	0
19	0	0	0	0	0	0	0	0	0	0	0
20	0	0	0	0	0	0	0	0	0	0	0
21	0	0	0	0	0	0	0	0	0	0	0
22	0	0	1	0	0	0	0	0	0	0	0
23	0	0	0	0	0	0	0	0	0	0	0

Status Flags

I - Invalid C - Calibration F - Offline T - Out of Control ^ - Startup
 B - Bad M - Maintenance P - Purge E - Excluded * - Shutdown