



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY COMPLIANCE SUMMARY REPORT



Date 1/9/23

Wheel Plant Wheelabrator North Andover
Unit 1 Unit Unit 1
Outlet Source Outlet

Date	Hour	On-Line Minutes	O2		NOx		SO2					CO			Carbon Feed		FF Temp (deg F)		Steam KLbs/Hr		
			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block	1 Hr Avg.
1/9/2023	0	60	11.3		196		16		46		66		3			14		309		164.8	
1/9/2023	1	60	11.2		192		11		44		74		4			14		309		163.4	
1/9/2023	2	60	10.8		192		7		31		76		4			15		310		166.2	
1/9/2023	3	60	10.9		191		8		32		76		3	4		13		309	309	166.3	165.1
1/9/2023	4	60	11.0		190		4		27		85		4			14		309		163.5	
1/9/2023	5	60	10.8		187		4		28		87		3			14		310		165.2	
1/9/2023	6	60	11.0		193		8		34		78		4			13		309		164.1	
1/9/2023	7	60	11.3		188		8		33		75		5	4		14	14	309	309	160.8	163.4
1/9/2023	8	60	10.9		188		11		43		74		6			14		309		165.9	
1/9/2023	9	60	11.4		198		15		32		51		4			14		309		165.6	
1/9/2023	10	60	11.5		197		10		23		57		3			13		309		165.2	
1/9/2023	11	60	10.9		195		9		27		66		5	4		13		309	309	163.7	165.1
1/9/2023	12	60	10.8		196		9		21		59		4			13		309		166.2	
1/9/2023	13	60	10.4		183		3		17		81		5			13		310		165.2	
1/9/2023	14	60	10.5		186		6		21		74		5			13		309		165.9	
1/9/2023	15	60	10.7		190		5		19		73		4	5		13	13	309	309	165.5	165.7
1/9/2023	16	60	10.6		182		2		14		86		5			13		309		165.1	
1/9/2023	17	60	10.8		183		5		28		82		5			13		309		163.2	
1/9/2023	18	60	10.5		190		5		25		80		5			13		310		166.0	
1/9/2023	19	60	10.7		188		6		25		75		5	5		13		309	309	166.1	165.1
1/9/2023	20	60	10.7		192		5		20		77		5			14		309		165.0	
1/9/2023	21	60	10.7		191		4		18		81		4			13		309		164.1	
1/9/2023	22	60	10.6		184		5		22		79		5			14		309		164.9	
1/9/2023	23	60	10.6		186		5		21		75		5	5		13	13	309	309	164.6	164.6

Average: Geometric Mean Average:	190	6	OR	76	see above	see above	see above	see above
Limit:	≤ 205 24-HR Block Avg.	≤ 29 24-HR Geometric Mean		≥ 75% Removal Efficiency	≤ 69 ppmc 4-HR Block Average	≥ 12 lb/hr 8-HR. Block Average	≤ 345 °F 4-HR Block Average	≤ 173 klb/hr 4-HR Block Average

Status Flags

- I - Invalid
- B - Bad
- C - Calibration
- M - Maintenance
- F - Offline
- P - Purge
- T - Out of Control
- E - Excluded
- ^ - Startup
- * - Shutdown



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY COMPLIANCE SUMMARY REPORT



Date 1/9/23

Wheel Plant Wheelabrator North Andover
Unit 2 Unit Unit 1
Outlet Source Outlet

Date	Hour	On-Line Minutes	O2		NOx		SO2					CO			Carbon Feed		FF Temp (deg F)		Steam KLbs/Hr		
			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block	1 Hr Avg.
1/9/2023	0	60	11.3		196		5		23		79		3			13		311		165.8	
1/9/2023	1	60	11.1		196		4		21		83		3			14		311		165.1	
1/9/2023	2	60	11.0		197		3		16		80		3			13		311		165.9	
1/9/2023	3	60	11.0		195		3		12		78		3	3		14		311	311	165.6	165.6
1/9/2023	4	60	11.0		194		3		13		79		3			14		311		165.5	
1/9/2023	5	60	11.2		191		4		18		78		2			12		311		165.9	
1/9/2023	6	60	11.2		193		4		23		81		2			14		311		164.1	
1/9/2023	7	60	11.1		188		3		17		81		2	2		14	14	311	311	163.7	164.8
1/9/2023	8	60	11.2		197		5		22		78		3			14		311		165.8	
1/9/2023	9	60	11.0		194		4		18		78		4			13		311		166.0	
1/9/2023	10	60	11.0		191		5		19		74		3			13		311		166.1	
1/9/2023	11	60	10.7		193		5		18		72		3	3		13		311	311	164.8	165.7
1/9/2023	12	60	10.5		194		3		18		82		3			13		311		165.9	
1/9/2023	13	60	10.2		193		2		15		86		3			13		311		165.4	
1/9/2023	14	60	10.1		199		1		11		87		2			13		311		165.4	
1/9/2023	15	60	10.3		191		1		8		83		2	3		14	13	311	311	164.8	165.4
1/9/2023	16	60	10.3		192		1		8		86		3			13		311		166.0	
1/9/2023	17	60	10.4		198		2		10		85		3			13		311		164.1	
1/9/2023	18	60	10.2		193		2		9		84		3			14		311		166.1	
1/9/2023	19	60	10.3		195		3		17		85		3	3		14		311	311	166.1	165.6
1/9/2023	20	60	10.3		195		2		11		79		2			14		311		166.0	
1/9/2023	21	60	10.4		196		2		10		84		2			13		311		166.0	
1/9/2023	22	60	10.4		193		2		12		81		2			14		311		165.5	
1/9/2023	23	60	10.3		196		2		13		82		2	2		13	13	311	311	165.3	165.7

Average:
Geometric Mean Average:

Limit:

194	3
≤ 205 24-HR Block Avg.	≤ 29 24-HR Geometric Mean

OR

81
≥ 75% Removal Efficiency

see above
≤ 69 ppmc 4-HR Block Average

see above
≥ 12 lb/hr 8-HR. Block Average

see above
≤ 345 °F 4-HR Block Average

see above
≤ 173 klb/hr 4-HR Block Average

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WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 09-Jan-2023

Plant Wheelabrator North Andover
Unit Unit 1
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	2	2	2	2	2	2	2	2	2	2	2
1	2	2	2	2	2	2	2	2	2	2	2
2	2	2	2	2	2	2	2	2	2	2	2
3	2	2	2	2	2	2	2	2	2	2	2
4	2	2	2	2	2	2	2	2	2	2	2
5	2	2	2	2	2	2	2	2	2	2	2
6	2	IC	6	IC	2	2	2	2	2	2	3
7	2	2	2	2	2	2	2	2	2	2	2
8	2	2	2	2	2	2	2	2	2	2	2
9	2	2	2	2	2	2	2	2	2	2	2
10	2	2	2	2	2	2	2	2	2	2	2
11	2	2	2	2	2	2	2	2	2	2	2
12	2	2	2	2	2	2	2	2	2	2	2
13	2	2	2	2	2	2	2	2	2	2	2
14	2	2	2	2	2	2	2	2	2	2	2
15	2	2	2	2	2	2	2	2	2	2	2
16	2	2	2	2	2	2	2	2	2	2	2
17	2	2	2	2	2	2	2	2	2	2	2
18	2	2	2	2	2	2	2	2	2	2	2
19	2	2	2	2	2	2	2	2	2	2	2
20	2	2	2	2	2	2	2	2	2	2	2
21	2	2	2	2	2	2	2	2	2	2	2
22	2	2	2	2	2	2	2	2	2	2	2
23	2	2	2	2	2	2	2	2	2	2	2

Status Flags

I - Invalid C - Calibration F - Offline T - Out of Control ^ - Startup
 B - Bad M - Maintenance P - Purge E - Excluded * - Shutdown



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 09-Jan-2023

Plant Wheelabrator North Andover
Unit Unit 2
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	1	1	1	1	1	1	1	1	1	1	1
1	1	1	1	1	1	1	1	1	1	1	1
2	1	1	1	1	1	1	1	1	1	1	1
3	1	1	1	1	1	1	1	1	1	1	1
4	1	1	1	1	1	1	1	1	1	1	1
5	1	1	1	1	1	1	1	1	1	1	1
6	2	IBC	5	IBC	1	1	1	1	1	1	1
7	1	1	1	1	1	1	1	1	1	1	1
8	1	1	1	1	1	1	1	1	1	1	1
9	1	1	1	1	1	1	1	1	1	1	1
10	1	1	1	1	1	1	1	1	1	1	1
11	1	1	1	1	1	1	1	1	1	1	1
12	1	1	1	1	1	1	1	1	1	1	1
13	1	1	1	1	1	1	1	1	1	1	1
14	1	1	1	1	1	1	1	1	1	1	1
15	1	1	1	1	1	1	1	1	1	1	1
16	1	1	1	1	1	1	1	1	1	1	1
17	1	1	1	1	1	1	1	1	1	1	1
18	1	1	1	1	1	1	1	1	1	1	1
19	1	1	1	1	1	1	1	1	1	1	1
20	1	1	1	1	1	1	1	1	1	1	1
21	1	1	1	1	1	1	1	1	1	1	1
22	1	1	1	1	1	1	1	1	1	1	1
23	1	1	1	1	1	1	1	1	1	1	1

Status Flags

I - Invalid C - Calibration F - Offline T - Out of Control ^ - Startup
 B - Bad M - Maintenance P - Purge E - Excluded * - Shutdown